



AEPL AKSHAT ENGINEERS PVT. LTD.

PRODUCTS FOR BETTER PRESENT & BRIGHT FUTURE

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HDPE / MDPE GAS PIPE WALL THICKNESS AS PER IS 14885				
Outer Dia. (MM)	SDR 17.6	SDR 13.6	SDR 11	SDR 9
	Wall Thickness in MM			
16	2.3	2.3	3	3
20	2.3	2.3	3	3
25	2.3	2.3	3	3
32	2.3	2.3	3	3.6
40	2.3	3	3.7	4.5
50	2.9	3.7	4.6	5.6
63	3.6	4.7	5.8	7.1
75	4.3	5.5	6.8	8.4
90	5.2	6.6	8.2	10.1
110	6.3	8.1	10	12.3
125	7.1	9.2	11.4	14
140	8	10.3	12.7	15.7
160	9.1	11.8	14.6	17.9
180	10.3	13.3	16.4	20.1
200	11.4	14.7	18.2	22.4
225	12.8	16.6	20.5	25.1
250	14.2	18.4	22.7	27.9
280	16	20.6	25.4	31.3
315	17.9	23.2	28.6	35.2
355	20.2	26.1	32.3	39.7
400	22.8	29.4	36.4	44.7
450	25.6	33.1	41	50.3
500	28.5	36.8	45.5	55.8
560	31.9	41.2	51	-
630	35.8	46.3	57.3	-

Note: The above values are for reference only and the users are requested to reverify these values before using them. Due to typing mistake or later amendment in IS 14885, if any value (s) is incorrect, then Akshat Engineers Private Limited cannot be held responsible for any consequential damages / loss incurred by the user due to the use of these above-mentioned values.